



*Ktechnology Inc.*

Why is the welding tip only so short in life in your factory ?  
(We understand you're a great technician)

What if there is one welding tip for about 2 months ?

## Technical Reference

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1. **Recommendation :** before installing the TopTip contact tips
  1. New replacement of torch componer (especially spring liners)
  2. Check wire straightness (control the pressure of feeding roller and check stick, slip)
  3. Check teaching (control V, A after checking the arc and welding conditions)

There is no problem in using TopTip contact tips in new robot welding equipment

2. **Need to change the perception of field workers**  
(daily replacement > 1 ~ 2 months)

> Communicate the need for minimal tip management for the **Long Life Cycle**  
(ex. clean with air blower after daily work)

3. To increase the life cycle  
**No special care is required.**  
**Just clean up (Cleaning spatter) as often as possible**

shift or as needed > Cleaning the hole of the tip with air blower



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